## **CLAIMS**

## We claim:

- 1. A coupler for connecting a pair of like corrugated chambers, comprising:

  a mating feature to mate with a first chamber and a second chamber; and
  an adjustment feature for adjusting the angle between the first chamber
  and the second chamber within a range of angles.
- 2. The coupler of Claim 1 wherein the mating feature includes a swivel connector matable to an end of one of the chambers.
- 3. The coupler of Claim 2 wherein the mating feature includes a flange connector matable to an end of the other chamber.
- 4. The coupler of Claim 1 wherein the adjustment feature includes a swivel connector.
- 5. The coupler of Claim 4 wherein the swivel connector includes a post member.
- 6. The coupler of Claim 4 wherein the swivel connector includes a dome structure.
- 7. The coupler of Claim 1 wherein the adjustment feature is bidirectional.
- 8. The coupler of Claim 1 wherein the range of angles is about 45°.
- 9. The coupler of Claim 8 wherein the range of angles is about 22.5° in either direction.
- 10. The coupler of Claim 1 wherein the mating feature and adjustment feature are integrated with a third chamber.
- 11. The coupler of Claim 1 wherein the chambers are plastic leaching chambers and the coupler is plastic...

- 12. A coupler for connecting a pair of like corrugated chambers, each chamber having a post interconnect and a dome interconnect at respective ends, the coupler comprising:
  - a post member rotatably connectable with the dome interconnect of a first chamber;
  - a connector for connecting to the post interconnect of a second chamber; and
  - a boss for defining an adjustable range of angles between the first chamber and the second chamber.
- 13. The coupler of Claim 12 wherein the connector includes a flange.
- 14. The coupler of Claim 13 wherein the flange is a segmented flange.
- 15. The coupler of Claim 12 wherein the connector includes a dome member rotatably connectable to the post interconnect of the second chamber.
- 16. The coupler of Claim 12 wherein the connector includes a post member rotatably connectable to the post interconnect of the second chamber.
- 17. The coupler of Claim 12 wherein the boss interfaces with the end of the first chamber to limit the adjustable angle.
- 18. The coupler of Claim 12 wherein the boss is bidirectional.
- 19. The coupler of Claim 12 wherein the range of angles is about 45°.
- 20. The coupler of Claim 16 wherein the range of angles is about 22.5° in either direction.
- 21. The coupler of Claim 12 wherein the post member, connector and boss are integrated with a third chamber.
- 22. The coupler of Claim 12 wherein the chambers are plastic leaching chambers and the coupler is plastic.

- 23. A conduit comprising:
  - a plurality of corrugated chambers, including a first chamber and a second chamber;
  - a coupler connecting the first chamber with the second chamber, the coupler comprising:
    - a mating feature mating the coupler between the first chamber and the second chamber; and
    - an adjustment feature for adjusting the angle between the first chamber and the second chamber within a range of angles.
- 24. The leaching field of Claim 23 wherein the mating feature includes a swivel connector mated to an end of one of the chambers.
- 25. The leaching field of Claim 24 wherein the mating feature includes a flange connector mated to an end of the other chamber.
- 26. The leaching field of Claim 23 wherein the adjustment feature includes a swivel connector.
- 27. The leaching field of Claim 26 wherein the swivel connector includes a post member.
- 28. The leaching field of Claim 26 wherein the swivel connector includes a dome structure.
- 29. The leaching field of Claim 23 wherein the adjustment feature is bidirectional.
- 30. The leaching field of Claim 23 wherein the range of angles is about 45°.
- 31. The leaching field of Claim 30 wherein the range of angles is about 22.5° in either direction.
- 32. The leaching field of Claim 23 wherein the coupler is a third chamber.

- 33. The leaching field of Claim 23 wherein the chambers are plastic leaching chambers and the coupler is plastic alike.
- 34. A conduit comprising:
  - a plurality of corrugated chambers, including a first chamber and a second chamber, each chamber having a post interconnect and a dome interconnect at respective ends;
  - a coupler interconnecting the first chamber and the second chamber, the coupler comprising:
    - a post member rotatably connected to the dome interconnect of the first chamber;
    - a connector connected to the post interconnect of the second chamber; and
    - a boss defining an adjustable range of angles between the first chamber and the second chamber.
- 35. The leaching field of Claim 34 wherein the connector includes a flange.
- 36. The leaching field of Claim 35 wherein the flange is a segmented flange.
- 37. The leaching field of Claim 34 wherein the connector includes a dome member rotatably connected to the post interconnect of the second chamber.
- 38. The leaching field of Claim 34 wherein the connector includes a post member rotatably connected to the post interconnect of the second chamber.
- 39. The leaching field of Claim 34 wherein the boss interfaces with the end of the first chamber to limit the adjustable angle.
- 40. The leaching field of Claim 34 wherein the boss is bidirectional.
- 41. The leaching field of Claim 34 wherein the range of angles is about 45°.
- 42. The leaching field of Claim 41 wherein the range of angles is about 22.5° in either direction.

- 43. The leaching field of Claim 34 wherein the coupler is a third chamber.
- 44. The leaching field of Claim 34 wherein the chambers are plastic leaching chambers and the coupler is plastic.
- 45. A method of fabricating a coupler for connecting a pair of like corrugated chambers, comprising:

forming a mating feature to mate with a first chamber and a second chamber; and

forming an adjustment feature for adjusting the angle between the first chamber and the second chamber within a range of angles.

46. A method of fabricating a coupler for connecting a pair of like corrugated chamber, each chamber having a post interconnect and a dome interconnect at respective ends, the coupler comprising:

forming a post member rotatably connectable with the dome interconnect of a first chamber;

forming a connector for connecting to the post interconnect of a second chamber; and

forming a boss for defining an adjustable range of angles between the first chamber and the second chamber.

47. A method of constructing a conduit comprising:

providing a plurality of like corrugated chambers, including a first chamber and a second chamber;

connecting the first chamber and the second chamber with a coupler, the coupler comprising:

a mating feature mating the coupler between the first chamber and the second chamber; and

an adjustment feature for adjusting the angle between the first chamber and the second chamber within a range of angles.

48. A method of constructing a conduit, comprising:

providing a plurality of like corrugated chambers, including a first chamber and a second chamber, each chamber having a post interconnect and a dome interconnect at respective ends;

interconnecting the first chamber and the second chamber with a coupler, the coupler comprising:

a post member rotatably connected to the dome interconnect of the first chamber;

a connector connected to the post interconnect of the second chamber; and

a boss defining an adjustable range of angles between the first chamber and the second chamber.